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C45-K-HC**Job Sheet 199468****Part No:** C45-K-HC**Job Qty:** 1 pcs**Part Name:** C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless With Cage**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/23/19**Job Tracking No:****Due Date:** 10/4/19**Created By:** Jennifer Renwick**Type:** Stock**Description:** SIOP**Note:** IPP Rev.A New issue 18.03.02 JFS Vrfied by:DD Kit composed of C45-K & C45-C**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - 1	1 pcs	10/4/19	10/4/19	0.00	0.50	External Load - 1		Mick
							External Load - 2		
							External Load - 3		
110	QC 5	1 pcs	10/4/19	10/4/19	0.00	0.00	QC 5 - 10		DAS 30 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
140	Packaging 3-1 - Stock - B4B	1 pcs	10/4/19	10/4/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

**Container No:** S213249**Part:** C45 - K - HC**Job No:** 199468**Serial No/Batch:** S213249**Revision:****Inspector:****Exp Date:****Instructions:**

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Date: 09/12/19

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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
145 DC - 1 - B4B	1 pcs	10/4/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	SEP 16 2019
150 QC 21 - FG	1 pcs	10/4/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	SEP 16 2019

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Part Op 100 - (Small Fab) Assemble the hook into the cage using the hardware called out on the C45-C drawing and torque Descriptions: fasteners to 290-410 in. lbs.

110 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: CA) TBT

145 - Document Control) Photocopy blue file and create labels as per O&OPM-C45

150 - QC21- Final Inspection - Work Order Releas

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-C	Single Cage Assembly (C45 & C60 Hook)	1 pcs (1 ea)	100-External Load - 1	5211030
C45-K	C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless	1 pcs (1 ea)	100-External Load - 1	5211913

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-External Load - 1	C45-C	1	0	0
	C45-K	1	0	0

Part Specifications

Def-T-eye (M138973)

Specifications could not be found.